

PIPE

ท่อกำ

TIS 107 : 2533 (1990)
*JIS G3444 : 2537 (1994)

Nominal Size		Outside Diameter mm	Thickness mm	Weight		Sectional Area cm ²
in	mm			kg/m	kg/6m	
1/2"	15	21.7	2.0	0.97	5.82	1.238
3/4"	20	27.2	2.3	1.41	8.46	1.799
1"	25	34.0	2.3	1.80	10.80	2.291
1 1/4"	32	42.7	2.3	2.29	13.74	2.919
1 1/2"	40	48.6	2.3	2.63	15.78	3.345
			3.2	3.58	21.48	4.564
			2.3*	3.30	19.80	4.205
2"	50	60.5	3.2	4.52	27.12	5.760
			4.0	5.57	33.42	7.100
			3.2	5.77	34.62	7.349
2 1/2"	65	76.3	4.0	7.13	42.78	9.085
			3.2	6.78	40.68	8.636
3"	80	89.1	4.0	8.39	50.34	10.690
			3.2	7.76	46.56	9.892
3 1/2"	90	101.6	4.0	9.63	57.78	12.26
			4.5	12.20	73.20	15.52
			5.6	15.00	90.00	19.12
5"	125	139.8	4.0*	13.40	80.40	17.07
			4.5	15.00	90.00	19.13
			6.0	19.80	118.80	25.22
6"	150	165.2	4.5	17.80	106.80	22.72
			5.0*	19.80	118.80	25.16
			6.0	23.60	141.60	30.01
7"	175	190.7	4.5*	20.70	124.20	26.32
			6.0*	27.30	163.80	34.82
8"	200	216.3	4.5*	23.50	141.00	29.94
			6.0	31.10	186.60	39.61
			8.0	41.10	246.60	52.35

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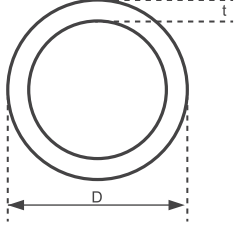
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TOLERANCE

ค่าความคลาดเคลื่อน

PIPE

Dimension Tolerances		
Outside Diameter	≤ 50 mm > 50 mm	± 0.5 mm $\pm 1\%$
Thickness	≤ 3.2 mm > 3.2 mm	± 0.30 mm $\pm 10\%$
Length	Not specified, -0	
Weight	$\pm 10\%$	



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